

SYM	PART #	DESCRIPTION	QTY	
1	AB1510(9L)HD	B6116 BASE (LEVELER), HDG	1	7
2	AB1509HD	B6116 BRACE ANGLE,HDG	4	7
3	AB1508C1HD	B6116 ARM ASSY, HDG	4	1
4	AB1624HD	6' BALLAST ANGLE 1.5L, HDG	8	7
5	AB1425HD	16" SIDE PAD 1.5L, HDG	8	1
6	AB1045-9.8(9LCX2)T8HD	4.50"OD-9.8' MAST w/(2)9" LEVELER PLT, HDG	1	7
7	-	-		7
8	AB1179-9.8(9L)HD	2.37"OD-9.8' MAST w/9"LEVELER PLT, HDG	1	
	HARDWARE BOX (contains items 9-22)			**
9	H1-0750-200	3/4"x 2" HEX BOLT GR.5, ZNC	4	
10	H4-0750LW	3/4" LOCKWASHER, ZNC	4	HDWE-MH7
11	H2-0750HN	3/4" NUT, ZNC	4	QTY.1
12	H1-0375-100	3/8" x 1" HEX BOLT, ZNC	32	
13	H4-0375LW	3/8" LOCKWASHER, ZNC	32	HDWE-BT QTY.2
14	H2-0375HN	3/8" NUT, ZNC	32	QIY.2
15	H1-0500-125	1/2" x 1-1/4" HEX BOLT GR.5, ZNC	4	
16	H1-0500-225	1/2" x 2-1/4" HEX BOLT GR.5, ZNC	12	HDWE-B6
17	H4-0500LW	1/2" LOCKWASHER, ZNC	16	QTY.1
18	H2-0500HN	1/2" NUT, ZNC	16	
19	H1-0750-500TB	3/4"x5" TAP BOLT GR.8, Z/P	4	
20	H2-0750JN	3/4" JAM NUT, Z/P	16	HDWE-LD
21	H4-0750LW	3/4" SPLITLOCKWASHER, Z/P	4	QTY.1
22	H3-0750FW	3/4" USS FLATWASHER, Z/P	16	
		1/8" RUBBER MATTING 18"x48"	8	-
		PALLET	1	†

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** items are located in a box



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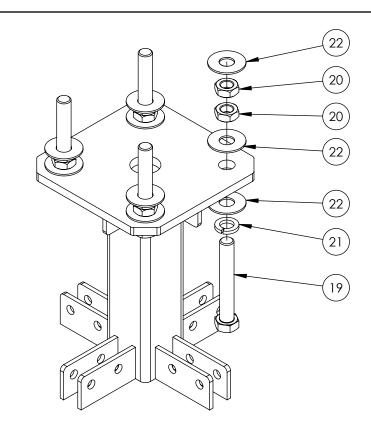
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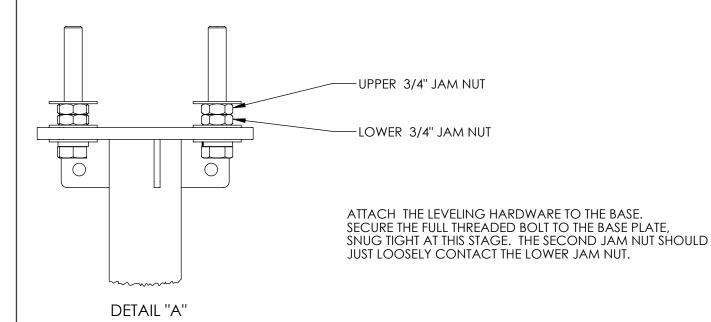
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DRAWN BY	DATE 01/14/21	
MATERIAL	FINISH	
-	-	1
DWG. PURPOSE INST	SHEET 10F7	SCALE -
PART. NO. B6116-20S2-RPL		
DWG. NO. B6116-20S2-RPL INST		





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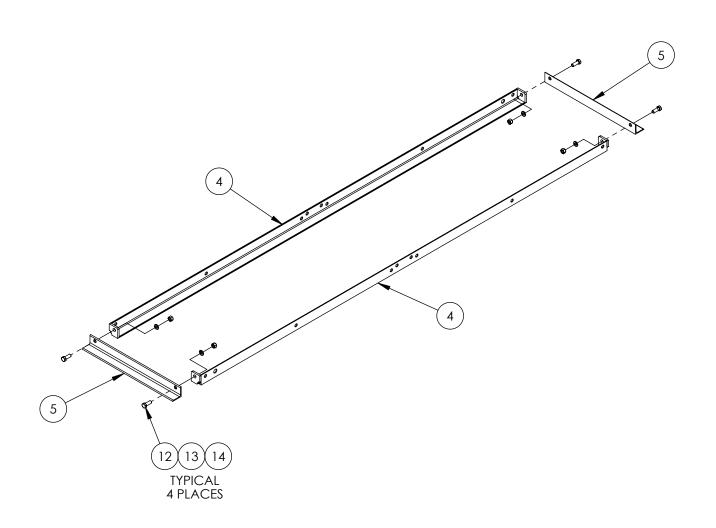
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TITLE:

	DRAWN BY	DATE 01/14/21		
	MATERIAL	FINISH		
	DWG. PURPOSE	SHEET	SCALE	
_	INST	2	-	
	part. no. B6116-20S3-RPL			
	DWG. NO.			
	B6116-20S3-RPL IN	1ST		



ASSEMBLE FOUR SETS OF BALLAST TRAYS AS SHOWN IN THE ABOVE DRAWING. SNUG TIGHT BOLTS UNTIL MOUNT IS FULLY ASSEMBLED, THEN FULLY TIGHTEN HARDWARE.

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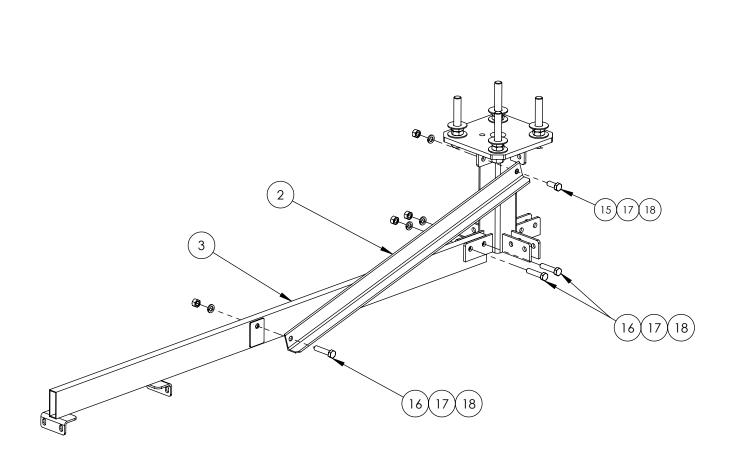
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TITLE:

_					
	DRAWN BY	DATE			
	JK	01/14/21			
	MATERIAL	FINISH			
	-	-			
	DWG. PURPOSE	SHEET	SCALE		
	INST	3	-		
	PART. NO.				
	B6116-20S3-RPL				
	DWG. NO.				
	B6116-20S3-RPL INST				



ATTACH THE ARM TO THE BASE WITH (2) 1/2"x2-1/4" BOLTS, LW & NUTS. NEXT, CONNECT THE BRACE ANGLE TO THE UPPER TAB ON THE BASE USING A 1/2"x1-1/4" BOLT, LW &NUT. THE OTHER END OF THE BRACE IS BOLTED TO THE ARM WITH A 1/2"x2-1/4" BOLT, LW & NUT.

REPEAT THE STEPS FOR THE REMAINING THREE SIDES OF THE BASE.

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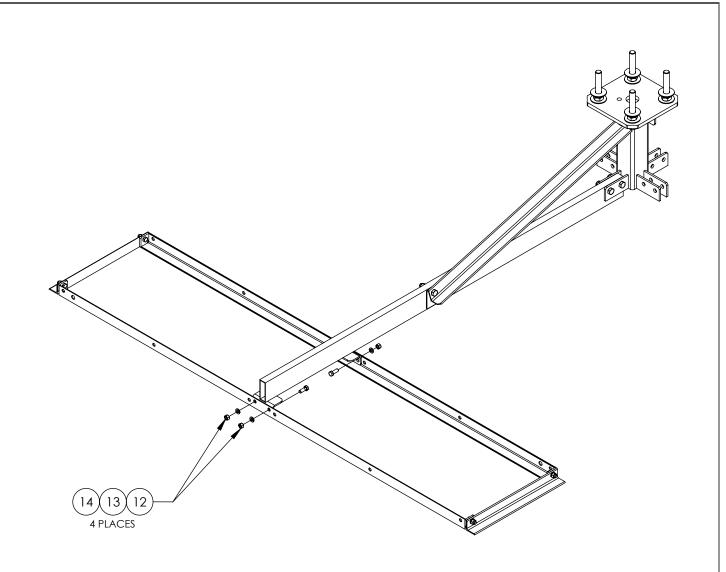
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TITLE:

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	MATERIAL -	FINISH -		
	DWG. PURPOSE INST	SHEET 4	SCALE -	
	PART. NO. B6116-20S3-RPL			
	DWG. NO. B6116-20S3-RPL INST			



ATTACH THE PREVIOUSLY ASSEMBLED BALLAST TRAYS TO EACH LEG (SEE DIAGRAM ABOVE). THE ARM TABS SIT INSIDE THE BALLAST TRAY AND ARE ATTACHED WITH FOUR 3/8"x1" BOLTS, LOCKWASHERS AND NUTS.

REPEAT THE STEP FOR THE THREE REMAINING ARMS.

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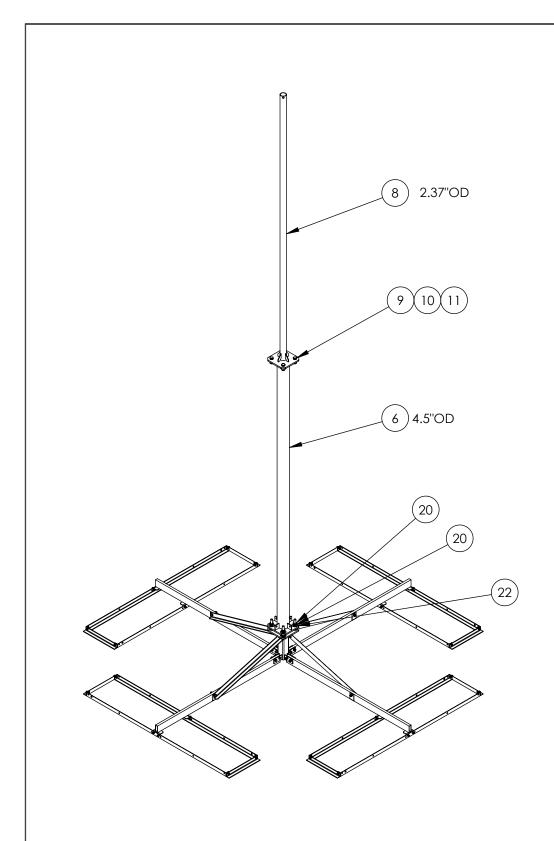
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TITLE:

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MATERIAL	FINISH		
-	-		
DWG. PURPOSE	SHEET	SCALE	
INST	5	-	
PART. NO.			
B6116-20S3-RPL			
DWG. NO.			
B6116-20S3-RPL_INST			



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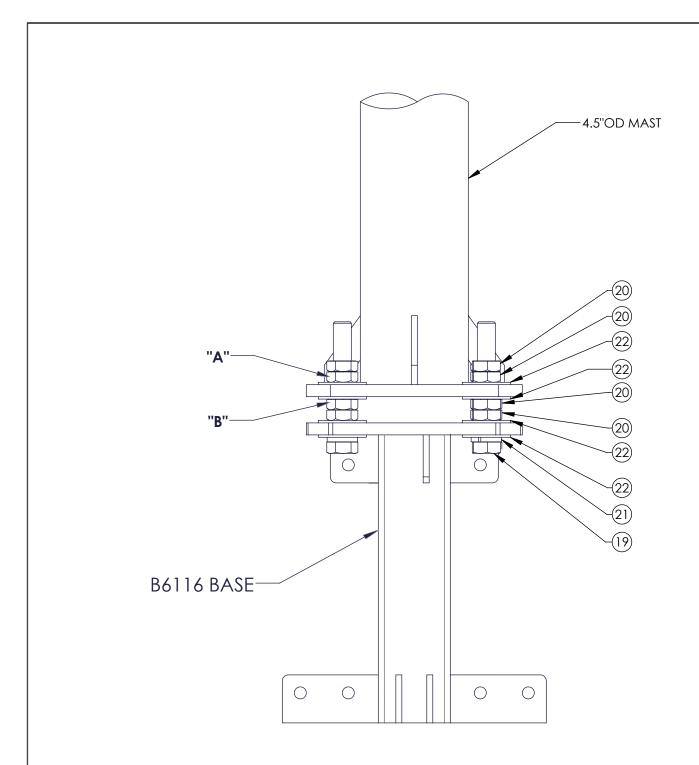
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TITLE:

	DRAWN BY	DATE 01/14/21	
	MATERIAL	FINISH	
	-	l -	
1	DWG. PURPOSE	SHEET	SCALE
	INST	6	-
1	PART. NO.		
B6116-20S3-RPL			
	DWG. NO.		
B6116-20S3-RPL INST			



LEVELING DEVICE DETAIL

TO ADJUST THE MAST FOR PLUMB LOOSEN THE NUTS AT POSITION "A" USE THE NUTS AT POSITION "B" TO MAKE THE ADJUSTMENTS TIGHTEN THE POSITION "A NUTS TO LOCKDOWN THE MAST

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TITLE:

B6116,LEVELER, 4.5"ODX9.8' LD MAST, 2.37"ODx9.8', RUBBER PAD

DRAWN BY JK	01/14/21	
MATERIAL	FINISH	
-	l	
DWG. PURPOSE	SHEET	SCALE
INST	7	-
PART. NO.		
B6116-20S3-RPL		
DWG NO		

B6116-20S3-RPL INST

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